



## Prima Plus ENH FD60 44mm Fire Rated Interior Grade Door Blanks

This **Halspan Prima Plus Enhanced Blank** is a multi-layer construction incorporating a timber strand core, with non-combustible faces and a HDF outer face, ready for direct application of veneer, HPL or paint. This sandwich construction is homogenous. The blank can be re-sized within reasonable limits. There is no need or requirement for internal stiles and rails. The blank construction contains no Added Urea Formaldehyde and is available as COC FSC mix credit.



### Fire Rating FD60

<b>Tested in Accordance with:</b>	BS 476: Part 22: 1987, BS EN 1634-1:2000/2008 & BS EN 1363-1:1999		
<b>Maximum Approved Sizes*</b> (Please check standard supplied sizes shown overleaf) * Maximum approved sizes based on timber door frames. Refer to test data for full details.	Single Doors	2400 x 1350mm	
		2700 x 1200mm	
	Double Doors	2400 x 1300mm	
		2600 x 1200mm	
<b>Approved Frames</b>	Timber Hardwood, Steel Backfilled		
<b>Approved Glazing Size</b>	1.08m <sup>2</sup>		
<b>Panel Effect</b>	No		
<b>Feature Grooves</b>	No		



### Acoustics

<b>Tested in Accordance with:</b>	BS EN ISO 10140-2:2010	
<b>Acoustic Performance</b>	Single Doors	Unglazed 35dB/Rw
	Double Doors	Unglazed 34dB/Rw



### Environmental



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### General Properties

<b>Weight</b>	34 kg/m <sup>2</sup>
<b>Core Density (±10%)</b>	600 kg/m <sup>3</sup>
<b>Facings Density (±10%)</b>	750 kg/m <sup>3</sup>
<b>Moisture Content</b>	Ex factory 6-10%

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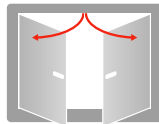
## Design Criteria

Stock Board Sizes	2135 x 915 mm 2440 x 1220 mm
Lipping Glue Lines	PU
Lipping Section Details	6 - 11 mm thick
Rebated Lippings (double doors etc)	Not Permitted
Standard Intumescent	Graphite

## Doorset Configurations

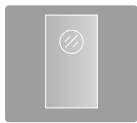


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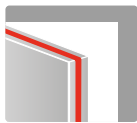
## Design Options



Glazing



## Seals & Hardware



Seals



Hardware

Refer to relevant product third party scope data and literature for further information.

For technical guidance please contact the technical support team -

[technical@halspan.com](mailto:technical@halspan.com)

